

**Model:** A2**Serials:** A-90 through A-159**Subject:** Provide vertical support for exhaust stacks by adding an exhaust stack support spring.

To provide a vertical support which will function in conjunction with the F-40400-86 horizontal support angle, install A40712-1 support spring as shown in Figure 1. Attach one end of the spring to the aft lip of the 415-31906 gusset portion of the mount assembly, and the other end of the spring under the lower flange of the F-40400-86 support.

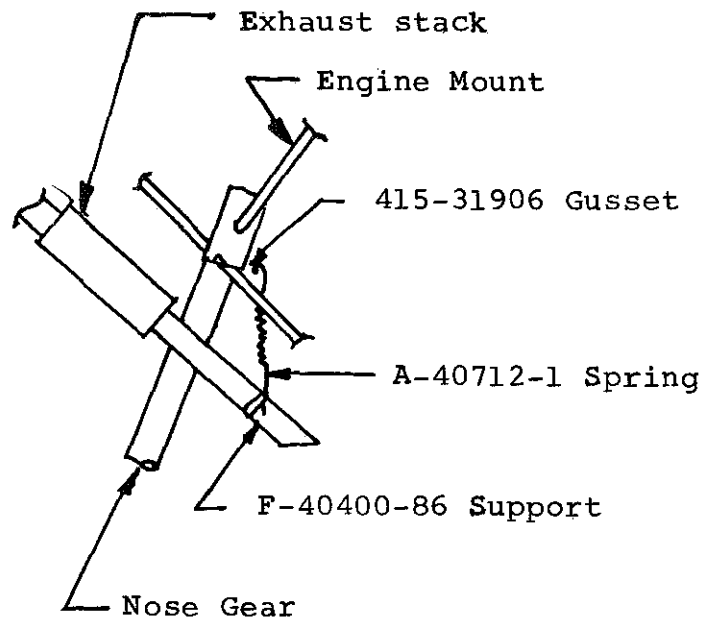


Figure 1