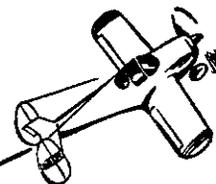


# Ercoupe MEMORANDUM

ERCOUPE  
SERVICE  
MEMORANDUM

No. **29**

**SUBJECT: Cabin Windows  
Provision for Locking**



1. The purpose of this memorandum is to discuss the provisions for locking the sliding windows with or without the green sunshade. Ercoupes Serial numbers 113 to 1113 inclusive, were delivered without provisions for locking the windows with the green sunshade removed. Instructions for adding this feature are included in this memorandum.

2. To lock the cabin when the green shade is installed will require two padlocks inserted through the handles of the shade, and sliding windows. When locked in this manner the shade and window cannot be rotated in either direction sufficiently to allow unauthorized entry into the cabin.

3. When the green sunshade is removed, stops are required to prevent the windows from being rotated when locked. Instructions are included in this memorandum for installing the sliding window stops. The stop consists of a screw and nut located on the uppermost point of the forward and rear window channels. The stops may be added to Ercoupes 113 to 1113 inclusive, as follows.

1. On access cover plate 415-31047, which is located on top of frame "C", measure 7/16" from the rear edge on the center line.

2. Drill a No. 27 hole through the cover plate and window channel.

3. Place a truss head screw (AN526-C632-12) through the hole, securing with a 415-00002-14 Acorn nut.

4. When installing a green sunshade, remove the two screws (AN526-C632-12) and Acorn nuts 415-00002-14. Remove the access cover plate 415-31047 which is located on the top center of "C" frame, and is held in place with two 4 x 1/4" PK screws. Hold the green shade with the angles upward, place rear edge into welt on Frame "D", then gently slip the forward end through the access hole between the welt and *PULL* the window down. Replacing cover plate with PK screws completes the green sunshade installation.

5. It is requested that the information contained in this memorandum be made available to all Ercoupe owners.