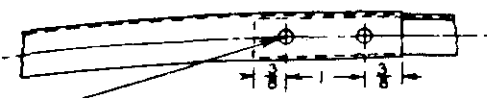


16621 (J3 & L-4A ONLY)
 16661-2 (J4 & J5 WOOD SPAR WING ONLY)
 16661-3 (J4 & J5C METAL SPAR WING ONLY)

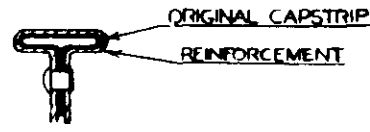
SEE FIG. 3



Ø98 HOLE
 ▲ RIVET
 2 REQ.

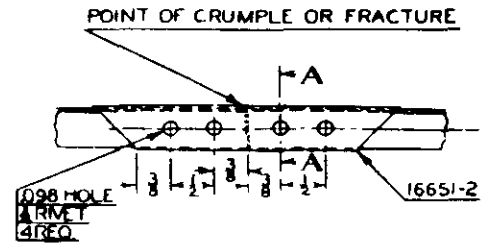
FIG. 2
 FULL SIZE

NOTE: CAPSTRIP MAY BE SPLICED OR REINFORCED ANYWHERE EXCEPT FORWARD OF FRONT SPAR OR AT A CLUSTER.



SECTION A-A
 TWICE SIZE

NOTE: FORM REINFORCEMENT OVER CAPSTRIP AND RIVET TO WEB OF CAPSTRIP AS SHOWN



Ø98 HOLE
 ▲ RIVET
 4 REQ.

FIG. 1
 FULL SIZE

NOTE: THIS REPAIR MAY BE USED AT ANY POINT ON CAPSTRIP EXCEPT AT CLUSTERS OR FORWARD OF FRONT SPAR.

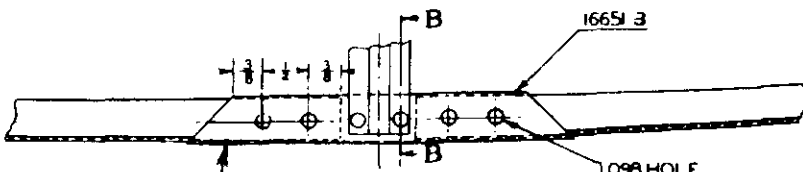
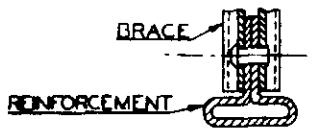


FIG. 3
 FULL SIZE

NOTE: FORM REINFORCEMENT OVER CAPSTRIP AND RIVET TO WEB OF CAPSTRIP AS SHOWN



SECTION B-B
 TWICE SIZE

1666-3	REPAIR SECTION (J4 J5C METAL SPAR WING ONLY)
16661-2	REPAIR SECTION (J4 & J5 WOOD SPAR WING ONLY)
16651-3	REINFORCEMENT
16651-2	REINFORCEMENT
16621	REPAIR SECTION (L-4A ONLY)
Part No.	

Rib Repair Diagram

PIPER AIRCRAFT CORP.
 LOCK HAVEN, PENNA.
 SERVICE DEPARTMENT

S. M. No. 10