

# SERVICE

# MEMO

Service Memo No. 24

APPROXIMATE AMOUNT OF MATERIAL REQUIRED TO RECOVER PA-12  
MODEL USING CELLULOSE ACETATE BUTYRATE DOPE AND RAW FABRIC

<u>PART NO.</u>	<u>QUANTITY</u>	<u>NOMENCLATURE</u>
180 280	100 yds.	Grade "A" Fabric
180 442	8 yds.	1 -1/2" Pinked Tape
180 495	300 yds.	2" Pinked Tape
180 430	85 yds.	3/8" Reinforcement Tape
751 632	15 gals.	Thinner
751 594	40 gals.	Clear Dope
751 590	4 gals.	Cream Dope
751 642	9 gals.	Red Dope
751 634	5 gals.	Aluminum Dope
180 640	200 yds.	Rib Stitch Cord
80122-53	83	Grommet
80122-51	4	Grommet
80122-49	50	Grommet
81232-15	8	Disc
80541-02	10	Inspection Window
82461-00	7	Plate
12761-02	41	Inspection Plate
81342-02	1	Grommet
10292-00	2	Grommet
10293-00	2	Grommet
60863-03	2	Reinforcement rudder cable
60571-00	1	Cover
60571-01	1	Cover
60742-00	1	Panel
60742-01	1	Panel

#### FABRIC FINISHING CODE:

W - spray with water  
S sand

T - tape and patch  
6 clear dope

7 - aluminum dope  
8 - pigmented dope

#### SPRAYING PROCEDURE (using the above code):

W-6-S 6-6-T-S-6-6-6-S-7-7 S-8-8-8