

SERVICE LETTER

January 22, 1975

STINSON SERVICE INFORMATION LETTER NO. 76

Replacement of Control surface bearings.

CS - 2170 bearings are no longer available. A substitution has been made which requires the installation of 1/8" steel spacers on each side of the new bearing. When replacing bearings the following procedure should be followed

1. Remove surface from aircraft.
2. Press out old bearings.
3. Press in new bearings.
4. Stake new bearings securely.
5. Install surface per service manual placing 1/8" spacer on each side of new bearings.

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