

SERVICE

LETTER

Service Letter No. 208

July 6, 1953

To: Distributors and Dealers

Subject: Metal Spar Splice Kits - Stinson 108 Series

Service Letter Number 126 dated October 26, 1949, contained an incorrect part number, and this letter is being issued to correct Service Letter Number 126.

The web reinforcement for the front spar is part number 108-1112158-4 instead of 108-1112158-3.

Since numerous requests have been received from the field regarding the possibility of splicing metal spars on Stinson 108 series airplanes, we are making the information available to you Distributors and Dealers so that you will be in a position to give first hand information, and at the same time, make it possible for us to refer requests to you. You should have several of each kit in stock.

The following are the kits available:

1946 - 47 - Series 108, 108-1, 108-2 Spar Splice

Rear Spar -

| | |
|--------------------------|-----------------------|
| 1 each - 108-1111070-400 | Extrusion - rear spar |
| 1 each - 108-1112158-3 | Web Reinforcement |
| 1 each - 108-1111060-14 | Angle Reinforcement |
| 1 each - L-108-1112158 | Drawing |

Front Spar -

| | |
|--------------------------|------------------------|
| 1 each - 108-1111071-400 | Extrusion - front spar |
| 1 each - 108-1112158-4 | Web Reinforcement |
| 1 each - 108-1111060-14 | Angle Reinforcement |
| 1 each - L-108-1112158 | Drawing |

1948 - 49 - Series 108-3 Spar Splice

Rear Spar -

| | |
|--------------------------|-----------------------|
| 1 each - 108-1112803-400 | Extrusion - rear spar |
| 1 each - 108-1112158-3 | Web Reinforcement |
| 1 each - 108-1111060-14 | Angle Reinforcement |
| 1 each - L-108-1112158 | Drawing |

continued -----

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Front Spar -

1 each - 108-1112802-400

1 each - 108-1112158-4

1 each - 108-1111060-14

1 each - L-108-1112158

Extrusion - front spar

Web Reinforcement

Angle Reinforcement

Drawing

Please note that each Kit requires the same angle reinforcement, however, the extrusion and web in each is different.

Very truly yours,

PIPER AIRCRAFT CORPORATION

Rolland Boardman
Service Manager

RB:lh