

SERVICE

MEMO

STINSON SERVICE MEMO #1 7/13/53

This Memo is in regard to the door window catch on Stinson windows, part numbers 108-30221-90 and 108-3002211-91.

Providing this window catch does not properly engage its mating part, which is riveted to the door frame, it is suggested that the door frame catch be relocated to insure proper fit. This work can be readily performed in the field, and it should be accomplished after the old window has been disassembled and before the new window is assembled to the door. All that is required is to drill out the rivet and re-rivet in the proper location.

This information is being submitted since the door frame catch was not always installed in the same location on production aircraft.